

OEL Recommended Spare Parts List

ML6300FB



Revision 7

Rev	Unit Name	No.	Part No.	Part Name	Q' ty /Unit	Recommended Q' ty/Year			Remarks	Special	Del /Add	ks For environment
						per 500	per 1000	per 2000				
	General Assembly Figure	2	42124208	Dot head-24pin	1	9	18	36				-
	General Assembly Figure	3	42650101	Piece-Lock	1	1	1	1				-
	General Assembly Figure	5	42650301	Lower Cover	1	1	1	1				-
	General Assembly Figure	6	42650601	AC-Bracket	1	1	1	2				-
	General Assembly Figure	7	42915701	Foam-Sound proof (cover_Lower)	1	1	1	1				-
	General Assembly Figure	8	43229201	PWR unit-ACDC Switch	1	1	1	1				-
	General Assembly Figure	9	42837701	Pow Cable(16P)Bending Figure	1	1	1	1				-
	General Assembly Figure	16	43045502	Cover Assy.- Upper_(Attachment)	1	1	1	2				-
	General Assembly Figure	17	42651801	Stage Assy	1	1	1	1				-
	General Assembly Figure	18	42652101	Platen Knob	1	1	2	3				-
	General Assembly Figure	19	42646801	Sheet-Guide(Tractor)	1	1	1	2				-
	General Assembly Figure	20	43046201	Plate-Shield	1	1	1	1				-
	General Assembly Figure	21	43128704	OR-NCO Assy.	1	2	3	5				-
	General Assembly Figure	29	43047302	OP Panel Assy.-	1	1	2	4				-
	Printer Unit	1	42640301	Frame-Side(L)	1	1	1	1				-
	Printer Unit	2	42640401	Frame-Side(R)	1	1	1	1				-
	Printer Unit	3	42640501	Frame-Sheet Guide Lower	1	1	1	1				-
	Printer Unit	4	42640601	Frame-Space	1	1	1	1				-
	Printer Unit	5	43044701	Frame-Guide	1	1	1	1				-
	Printer Unit	6	42640701	Sheet-Guide_Upper-Rear	1	1	1	2				-
	Printer Unit	7	43022001	Sheet-Guide_Upper-Front	1	1	1	2				-
	Printer Unit	15	42996302	Carriage Assy.	1	1	2	4				-
	Printer Unit	16	42642801	Idle Roller	1	1	1	2				-
	Printer Unit	17	42642901	Holder_idle Roller	1	1	1	2				-
	Printer Unit	18	42643001	Spring_Compression(idle Roller)	1	1	1	1				-
	Printer Unit	19	42643101	Pin(Idleroller)	1	1	1	1				-
	Printer Unit	20	42643401	Platen Assy	1	5	10	19				-
	Printer Unit	21	42644001	Roller-Feed-A	2	4	7	13				-
	Printer Unit	22	42679701	Roller-Feed-B	1	2	4	7				-
	Printer Unit	23	42644101	LF Bush(A)	1	1	2	3				-
	Printer Unit	24	42644301	LF Bush(B)	1	1	2	3				-
	Printer Unit	25	42644401	LF Gear A	1	1	2	3				-
	Printer Unit	26	42644701	LF Gear B	2	1	2	3				-
	Printer Unit	27	43022401	Pressure_Piece-A	2	1	2	3				-
	Printer Unit	28	43022501	Pressure_Piece-B	2	1	2	3				-
	Printer Unit	29	43024001	Spring(Front)A	2	1	2	3				-
	Printer Unit	30	43024201	Spring-Front-B	2	1	2	3				-
	Printer Unit	31	42644901	Spring_Front_lower	1	1	1	1				-
	Printer Unit	32	42645202	LF_Unit Assy	1	1	2	3				-
	Printer Unit	33	42647101	Change-Piece	1	1	1	2				-

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	Printer Unit	34	42647201	Blade-Shaft	1	1	1	2				-
	Printer Unit	35	43022201	Lever-Adjust	1	1	1	2				-
	Printer Unit	36	43046901	Adjust-piace-R	1	1	1	2				-
	Printer Unit	37	43046601	Knob-Adjust-L	1	1	1	2				-
	Printer Unit	38	43046701	Knob-Adjust-R	1	1	1	2				-
	Printer Unit	39	42647701	Shaft_Carriage	1	1	2	3				-
	Printer Unit	40	43045901	Sensor Assy. -	1	1	2	3				-
	Printer Unit	41	42648301	Ribbon-Feed-Assy	1	1	2	3				-
7	Printer Unit	42	40135301	Photo-Interrupter	1	1	1	1	Apply untill S/N:AL37*****			-
7	Printer Unit	42	6520028M0001	GP1A173LCS2F	1	1	1	1	Apply from S/N:AL38*****		A	
	Printer Unit	44	43286501	Motor-Pulse (SP)	1	1	2	4				-
	Printer Unit	45	43039401	Motor-LF	1	1	2	4				-
	Printer Unit	46	42654301	CONN Cord-Wire Home Sensor	1	1	1	1				-
	Printer Unit	47	42427901	Tractor_Unit (L)	1	1	2	3				-
	Printer Unit	48	42428101	Tractor_Unit (R)	1	1	2	3				-
	Printer Unit	49	42646901	Tractor Shaft	1	1	2	3				-
	Printer Unit	50	42647001	Lock-Shaft	1	1	1	1				-
	Printer Unit	51	42833201	Carriage-shaft_FG_Spring	1	1	1	1				-
	Printer Unit	52	42836001	Knob-Piece	1	1	2	3				-
	Printer Unit	56	43021701	Support_Frame	1	1	2	3				-
	Printer Unit	57	43039301	Motor-FR	1	1	2	3				-
	Printer Unit	58	43057601	Gear_Frame_Assy	1	1	2	3				-
	Printer Unit	59	43022601	Cam-Shaft	2	1	2	3				-
	Printer Unit	60	43023001	Cam_Gear	2	1	2	3				-
	LF Unit Assy	1	42645301	Plate_LF	1	1	2	3				-
	LF Unit Assy	2	42645401	Idle Gear A	1	1	2	3				-
	LF Unit Assy	3	42645501	Idle Gear B	1	1	2	3				-
	LF Unit Assy	4	43048401	Idle-Gear-C-360	1	1	2	3				-
	LF Unit Assy	5	42645701	Change Gear	1	1	2	3				-
	LF Unit Assy	6	42645801	Spring_Compression(Tr actor Change)	1	1	1	1				-
	LF Unit Assy	7	42645901	Change_Lever	1	1	1	1				-
	LF Unit Assy	8	42646101	Change-Bar	1	1	1	1				-
7	LF Unit Assy	9	40135301	Photo-Interrupter	2	1	1	1	Apply untill S/N:AL37*****			-
7	LF Unit Assy	9	6520028M0001	GP1A173LCS2F	2	1	1	1	Apply from S/N:AL38*****		A	
	LF Unit Assy	10	43021501	CONN Cord-mode/gap	1	1	1	1				-
	LF Unit Assy	11	42836601	Piece-Change-Lever	1	1	1	2				-
	LF Unit Assy	12	42836901	Spring-Compression (Lever)	1	1	1	1				-
6	Sensor Assy	1	44066501	Sensor-Arm (A)	1	1	1	2				-
	Sensor Assy	2	42966702	Weight_Sensor_Arm	1	1	1	1				-
	Sensor Assy	3	43384001	Sensor-Arm (B)	1	1	1	1				-

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	Sensor Assy	4	42966701	Weight_Sensor_Arm	1	1	1	1				-
	Sensor Assy	5	43022301	Sensor-Holder	1	1	2	3				-
	Sensor Assy	6	42645001	Idle_Roller	5	1	1	2				-
	Sensor Assy	7	43023901	Spring-Rear	5	1	1	1				-
	Sensor Assy	8	43052401	Spring-Rear (B)	5	1	1	1				-
	Sensor Assy	9	43023101	Pressure_Piece	5	1	1	2				-
7	Sensor Assy	10	40135301	Photo-Interrupter	2	1	1	1	Apply untill S/N:AL37*****			-
7	Sensor Assy	10	6520028M0001	GP1A173LCS2F	2	1	1	1	Apply from S/N:AL38*****	A		
	Sensor Assy	11	42654201	CONN Cord-Wire TBL/PE	1	1	1	1				-
	Carriage Assy	1	42988901	Carriage-Frame-Assy.	1	1	1	2				-
	Carriage Assy	2	43022101	Bracket_Protector-Ribbon	1	4	7	13				-
	Carriage Assy	3	43044801	Plate-Guide-Roller-Caulking	1	1	2	3				-
	Carriage Assy	4	4PP4053-1315P001	GUIDE ROLLER	2	1	2	3				-
	Carriage Assy	6	42990001	Clamp-Head	1	1	1	1				-
	Carriage Assy	7	42642502	Mini Pitch Belt	1	1	2	4				-
	Carriage Assy	8	42989801	Clamp-Belt	1	1	1	1				-
	Carriage Assy	9	42989701	Holder-Connector	1	1	1	1				-
	Carriage Assy	10	42989901	Cover-Board	1	1	1	1				-
	Carriage Assy	11	42643201	Guide_Cable	1	1	1	1				-
	Carriage Assy	12	43003301	Film-Guide	1	1	1	1				-
	Carriage Assy	13	43039001	Board-NKY	1	1	1	1				-
	Carriage Assy	14	3PB4025-1241P001	36/40 CONNECTOR	1	1	1	1				-
	Carriage Assy	15	42837501	Head Cable (20P) Bending Figure	1	2	4	8				-
	Carriage Assy	16	42837601	Head Cable (18P) Bending Figure	1	2	4	8				-
	Carriage Assy	18	43024301	Protector-Ribbon	1	4	7	13				-
	Gear_Frame_Assy	1	43023301	Gear-Frame	1	1	2	4				-
	Gear_Frame_Assy	2	43022801	Idle-Gear-A	1	1	2	3				-
	Gear_Frame_Assy	3	43022901	Idle-Gear-B	3	1	2	3				-
	Gear_Frame_Assy	4	43022701	Slit_Gear	1	1	1	1				-
7	Gear_Frame_Assy	5	40135301	Photo-Interrupter	1	1	1	1	Apply untill S/N:AL37*****			-
7	Gear_Frame_Assy	5	6520028M0001	GP1A173LCS2F	1	1	1	1	Apply from S/N:AL38*****	A		
	Gear_Frame_Assy	6	43021601	CONN Cord-FR posi	1	1	2	3				-